

Band Re-Saw



PPE Required

Material Restrictions

- Minimum length of material is **800mm**
- Maximum depth of material is **200mm** (Your machine may differ)

Machine Use

- Before switching on the Band Re-Saw always:
 - ensure the saw blade is in tension
 - adjust the sliding guard as low as possible
- Wait until the Band Re-saw is running at full speed before switching on the feed rollers
- This machine is for straight cutting only, no attempt should be made to use the machine for curved or scroll cutting
- All timber to be processed on this machine should have at least one straight, flat face which should be presented against the fence.
- If an operator is removing stock from the rear of the machine an extension table must be fitted with a **min. length of 1200mm**
- To change the speed of the feed wheels use the control knob. **Setting 1** gives 7.5m/min(25ft/min), **Setting 10** gives 30m/min(100ft/min). Setting 2 should suit most operations
- **NEVER PUT YOUR HANDS ON THE MACHINE TABLE FOR ANY REASON WHILE THE MACHINE IS RUNNING**

Regulations

- The pulley wheels and the extent of the blade, other than that part of the blade that runs downwards between the top wheel and the machine table, must be enclosed
- The blade **MUST** be guarded by a frontal plate which is as close as is practicable to the blade and has at least one flange at right angles to the plate that extends behind the saw blade
- The band re-saw **MUST** be braked and stop within 10 seconds
- Frontal guard should be no more than **20mm** from the workpiece
- The guard **SHOULD NOT** be adjusted whilst the saw is running
- To feed unit guard **MUST** remain in place at all times
- **DO NOT** leave the machine until the blade has come to a full stop

