

## Cross Cut Saw



**PPE Required**

### Material Restrictions

- Maximum material height **75mm**
- Maximum cross cutting width **600mm**

### Machine Use

- Before switching on the Cross Cut Saw always:
  - Adjust the guard height to within 5mm above the workpiece surface
- Assess your material for twists, bows and cupping before machining to determine the correct orientation
- Keep thumbs close to your hand, i.e. not extended
- Where possible try to use your left hand to control and draw the saw unit through the material - this ensures that your hands and body are to the right of the blade and out of the line of cut
- A push-stick **MUST** be available to remove the off-cuts from the machine table
- Push-sticks should be **at least 450 mm** long with a 'bird's mouth'
- Always return saw to 'home' position before removing material from the machine table
- **NEVER PUT YOUR HANDS IN LINE WITH THE SAW CUT FOR ANY REASON WHILE THE MACHINE IS RUNNING**

### Regulations

- WWrap advises you to use a Rip Saw for ripping if one is available
- Adjust guard to be no more than **5mm** from the workpiece surface
- Always obey the **300mm wide 'NO HAND ZONE'** in front of the saw blade as marked on the machine table
- The saw blade should remain enclosed as much as possible for as long as possible

