

Thicknesser



PPE Required

Material Restrictions

- Minimum length of material is **300mm**
- Maximum working height is **300mm**
- Minimum thickness of material is **4mm**
- Maximum cutting depth is **6mm**
- Feed speed adjustment - **5 - 25 M/min**
- Minimum waste for planing is 1mm –anything less will leave serrated marks from the infeed roller on the surface.
- Very thin stock cannot be produced using a Thicknesser, i.e. < 4mm

Machine Use

- Always plane the **width first** (to keep the board as wide as possible), plane the **thickness second**
- Taped components will require a jig
- **NEVER PUT YOUR HANDS ON OR INTO THE MACHINE TABLE FOR ANY REASON WHILE THE MACHINE IS RUNNING**

Regulations

- Thickening planers must be fitted with an anti-kickback device on the operator's side of the feed roller to restrain any workpiece accidentally ejected by the machine
- The hood guard **MUST** always be in place when operating this machine

